



Universal application

High balancing accuracy

Easily upgradable due to modular design and wide range of accessories

Hard-bearing design provides for quick change-over from one rotor to the next

Ergonomically designed measuring instrumentation type CAB 700 or CAB 803 with superior functionality

Extensive safety equipment for all protection classes

Horizontal Balancing Machines

Series HM 2/HM 20, HM 3/HM 30

Range of application

Series HM universal balancing machines are designed for accurate balancing of a wide range of rotors. They are suitable for balancing cylindrical rotors on their own bearing journals as well as for balancing of disc-shaped rotors on balancing arbors.

Typical rotors are electrical armatures, rolls up to 700 kg, spindles, turbo charger rotors, crankshafts, ventilators, pump impellers, drive assembly components, and gear wheels.

Operation is simplified by permanent calibration, ergonomic design

and logical sequence of operation. Modular design and a wide range of accessories make series HM balancing machines an extremely flexible solution.

Schenck series HM universal balancing machines are therefore a highly efficient investment for balancing individual rotors and small batches.

Sequence of operation

- Manual loading of the rotor on the bearing pedestals, closing of counter bearings, coupling of the drive system (belt or universal-joint shaft).
- Closing of protection device. Start of automatic measuring sequence:

- Acceleration, determination and display of unbalance on the measuring instrument, deceleration. The measured unbalance values are retained after the measuring run is completed.
- Opening of the protection device, manual unbalance correction (if necessary).

- Verification of residual unbalance (the measuring unit indicates whether the required tolerance has been reached), and unloading of the rotor from the machine.

Special features

- High ease of operation: Hard-bearing design eliminates the need for calibration runs.
- Machine provides for unbalance correction in two planes or separate correction of static and couple unbalance.
- Rotors can be mounted on their original shaft or on a balancing arbor. Balancing with mounted

anti-friction bearings available as option.

- Indexing angle display in case of belt drive.
- Automatic measuring cycle with selectable, infinitely variable acceleration, measuring and deceleration times.
- Upgradable with many supplementary modules, e.g. for mass correction.



HM bearing pedestals: Slim, robust bearing pedestals ensure high overall stiffness, high linearity and extremely low damping. Use of the Schenck hard-bearing principle, with the middle section of the bearing pedestal designed as sturdy dynamometer. Sensors are arranged outside the force path and are therefore insensitive to impacts.

Drive system



Underslung belt drive (BU)



Overslung belt drive (BK)



Universal-joint drive (U)

Selection of a drive system is determined by the shape or your rotors. Combinations of different drive systems on one machine are possible.

Underslung belt drives (BU) provide for smooth operation and are universally applicable. Overslung belt drives (BK) are used for

high rotor throughput, universal-joint drives (U) in cases where a high drive power is required.

Balancing in research and development, in a repair shop, in one-off production or in the production of small batches makes entirely different demands on the measuring systems.

Schenck RoTec has the right micro-processor-based measuring instrumentation for you, whatever your balancing task. All measuring units offer a consistent operating philosophy, highest accuracy for processing of measured data, and a clear and easy-to-read display. The measuring instruments process measurement signals and provide for direct display of amount and angular position of unbalance. Permanent calibration means that only very few geometrical data



Measuring unit CAB 700

have to be entered in order to set the unit for a new rotor type. Features such as storage of measured values, indexing display or the display of instructions help the user to perform the balancing process quickly and efficiently. The CAB 803 offers extended functionality and superior ergonomics. A variety of application specific software modules are available for both measuring units.



Measuring unit CAB 803

The choice of protective enclosure is determined by the danger the rotor presents, with due consideration to balancing speed, method of unbalance correction and maximum penetration energy of rotor components or fragments.

Depending on the varying protection requirements, ISO 7475 specifies five protection classes (0, A, B, C, D) for balancing machines.

Series HM balancing machines usually require Class B or Class C enclosures. Safety class B should be chosen, if contact with the rotor or parts of the drive system may result in injury. Class C is to be used in cases, where the hazard of fragments detaching from the rotor cannot be ruled out entirely. The size, shape, hardness and tangential speed of a projected fragment are



Class B protection

used to calculate the penetration potential. The safety enclosure must be capable of containing any such projected rotor fragments.



Class C protection

Measuring units

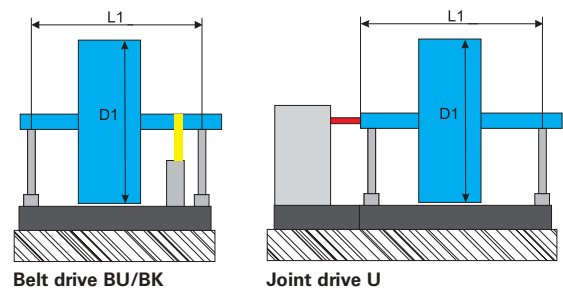
Enclosures

Important data at a glance

Machine	HM 2	HM 20	HM 3	HM 30
Rotor weight, max [kg]	40	100	300	700
Diameter, max (D1) [mm]	800		1260	
Bearing journal diameter [mm]	8 - 50	9 - 70		10 - 80
Bearing centre distance (L1) ^{(1) (2)} [mm]	BK: 640, BU: 1390		BU: 1330, U: 1545	
Minimum achievable residual unbal. [gmm]	1,0	1,6	2,0	3,0
Rotor drive ⁽²⁾	BU, BK		BU, U	
Drive power (frequency-controlled) ⁽²⁾ [kW]	1,1		BU: 2,2, U: 4,0	
Power supply	400V ± 10%, 3Ph, 50Hz			
Measuring instrumentation	CAB 700 (c.f. Brochure RC 1007)			
Paint finish	RAL 7024 / 7035 graphite grey / light grey			
Options				
Measuring unit CAB 803	Vectormeter display, network connection, ... (cf. Brochure RC 1026-2)			
Additional software	Operator support, documentation, unbalance correction calculations			
Printer with mounting kit	For documentation of the balancing process			
Machine bed extension for rotor [Ø mm]	-		500 / 1500	
Roller carriage inserts [mm]	50 - 100	70 - 140		80 - 160
Class B protection to ISO 7475	Protection against contact with rotating parts			
Class C protection to ISO 7475	Protection against projected fragments			

⁽¹⁾ For larger rotors, machine base extension or balancing machines series HM 4/40, HM 5/50 are available

⁽²⁾ Drive system: BU: Universal belt drive; BK: Overslung belt drive; U: Universal-joint drive, 2-speed



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